



Garlock BLUE-GARD® 3700

MATERIAL PROPERTIES*

Color:	Light grey
Composition:	Aramid fibers with a EPDM binder
Fluid Services¹:	Water, saturated steam ⁴ , and mild chemicals
Temperature², °F (°C)	
Minimum:	-100 (-73)
Continuous Max:	+400 (+205)
Maximum:	+700 (+371)
Pressure², Maximum, psig (bar):	1200 (83)
P x T (max.)², psig x °F (bar x °C)	
1/32 and 1/16":	350,000 (12,000)
1/8":	250,000 (8,600)

TYPICAL PHYSICAL PROPERTIES*

ASTM F36	Compressibility, range, %:	7-17	
ASTM F36	Recovery, %:	40	
ASTM F38	Creep Relaxation, %:	25	
ASTM F152	Tensile, Across Grain, psi (N/mm²):	2500 (17)	
ASTM F1315	Density, lbs./ft.³ (grams/cm³):	100 (1.60)	
ASTM F433	Thermal Conductivity (K), W/m²K (Btu.-in./hr.-ft.².°F):	0.29-0.38 (2.00-2.65)	
ASTM D149	Dielectric Properties, range, volts/mil.		
	Sample conditioning	<u>1/16"</u>	<u>1/8"</u>
	3 hours at 250°F:	451 ⁽³⁾ -620	291 ⁽³⁾
	96 hours at 100% Relative Humidity:	134	71
ASTM F586	Design Factors	<u>1/16" & Under</u>	<u>1/8"</u>
	"m" factor:	3.5	6.7
	"y" factor, psi (N/mm ²):	2800 (19.3)	4200 (28.9)
ROTT	Gasket Constants, 1/8":	Gb=1,318	a=0.258 Gs=0.60
ASTM F104	Line Call Out:	F712902A9B4E99K5L104M9 ⁽⁵⁾	

SEALING CHARACTERISTICS*

	ASTM F37B Fuel A	ASTM F37B Nitrogen	DIN 3535- 4 Gas Permeability
Gasket Load, psi (N/mm²):	500 (3.5)	3000 (20.7)	4640 (32)
Internal Pressure, psig (bar):	9.8 (0.7)	30 (2)	580 (40)
Leakage	0.1 ml/hr.	0.7 ml/hr.	0.04 cc/min

IMMERSION PROPERTIES* - ASTM F146 Fluid Resistance after Five Hours

	ASTM #1 Oil 300°F (150°C)	ASTM IRM #903 300°F (150°C)	ASTM Fuel A 70-85°F (20-30°C)	ASTM Fuel B 70-85°F (20-30°C)
Thickness Increase, (%)	20-35	60-100	10-40	20-50
Weight Increase, (%)	-	-	-	-
Tensile Loss, (%)	-	-	-	-

Notes:

This is a general guide and should not be the sole means of selecting or rejecting this material. ASTM test results in accordance with ASTM F-104; properties based on 1/32" (0.8mm) sheet thickness unless otherwise mentioned.

* Values do not constitute specification Limits

¹ See Garlock chemical resistance guide.

² Based on ANSI RF flanges at our preferred torque. When approaching maximum pressure, continuous operating temperature, minimum temperature or 50% of maximum P x T, consult Garlock Applications Engineering. Minimum temperature rating is conservative.

³ Indicates current arced around and not through gasket. Dielectric higher than indicated.

⁴ These styles are not preferred choices for steam service, but are successful when adequately compressed. Minimum recommended assembly stress = 4,800psi. Preferred assembly stress = 6,000-10,000psi. Gasket thickness of 1/16" strongly preferred. Retorque the bolts/studs prior to pressurizing the assembly. For saturated steam above 150psig or superheated steam, consult Garlock Engineering.

⁵ Fourth numeral 9: % Thickness Increase in IRM Oil #903 = 60-100% max. A9: Leakage in Fuel A (Isocetane), Gasket Load = 500psi (3.5N/mm²), Pressure = 9.8psig (0.7bar): Typical = 0.1ml/hr, Max = 1.0ml/hr. A9: Leakage in Nitrogen, Gasket Load = 3,000psi (20.7N/mm²), Pressure = 30psig (2bar): Typical = 0.7ml/hr, Max = 2.0ml/hr. E99: % Increase in ASTM Fuel B: Weight: 100% max., Thickness: 20-50% max. M9: Tensile Strength = 2,250psi min. (15N/mm² min.).