NASHCROFT

Hydraulic Gauges, Types 1009, 1010, 1017 & 1220, ASME B 40.1 Grade 1A (±1% of span)

- 41/2" through 12" dials available
- · Stainless steel, aluminum and phenolic case materials
- Wide range of types to combine specifics and price
- Slotted link and throttle screw standard

The Ashcroft® line of pressure gauges offers a product that is uniquely designed for rigorous hydraulic services.

Hydraulic gauges are supplied with a slotted link movement to avoid gear wear. All models are supplied with throttle devices as standard.



SPECIFICATIONS				
Gauge Type Number	Dial Size ⁽¹⁾ (Inches)	Connection Location	Mounting	Method
1009-XS4TS		Lower/Back	Stem, Surface, Flush	-
1010-XS4TS	4 ¹ / ₂ , 6, 8 ¹ / ₂ , 12	Lower/Back	Stem, Surface	-
1017-XS4TS	4 /2, 0, 0 /2, 12	Lower/Back	Flush	Back Flange, Flush
1220-XS4TS		Lower/Back	Stem	Mounting Ring

(1) Not all dial sizes available in all case types. Type 1009 – 4½", 6"; Type 1010 – 4½"-12"; Type 1017 – 4½", 6"; Type 1220 – 4½"-8½"

STANDARD psi RANGES ⁽⁴⁾				
Range psi	Figure Interval	Minor Graduation		
0/1000	100	10		
0/1500	200	20		
0/2000	200	20		
0/3000	500	50		
0/5000	1000	50		
0/6000	1000	100		
0/7500	1000	100		
0/10,000	1000	100		
0/15,000	2000	200		
0/20,000	2000	200		

Note: Dual-scale dials showing psi and tons on ram are available on application

BOURDON SYSTEM SELECTION						
Dial Size (Inches)	Order Code	Bourdon Tube & Tip Material ⁽¹⁾ (all joints TIG welded except "A") ⁽¹⁾	Socket Material	Tube Type	Range Selection Limits (psi)	NPT Conn.(2)
4 ¹ / ₂ ", 6", 8 ¹ / ₂ "	А	Phosphor Bronze Tube-Brass Tip, Silver Brazed	Brass	C-Tube	12/1000	1/4
41/2", 6",	S	316 stainless steel	316 stainless	C-Tube	12/1500	1/4
81/2", 12"	3	310 Stailless Steel	steel steel	Helical	2000/20,000	1/2
4 ¹ / ₂ ", 12"	Δ¹/ ₂ " 12" P(3)	K Monel	Monel 400	C-Tube	15/1500	1/4
472,12	KIWOTICI	IVIOLIEI 400	Helical	2000/30,000	1/2	

- (1) For selection of the correct Bourdon system material, see the
- media application table on page 253.

 (2) Optional connections available: ½ NPT where ¼ NPT is standard, ¼ NPT where ½ NPT is standard.
- (3) Use for applications where NACE standard MR-01-75 is
- (4) Single-scale and dual-scale ranges available.

STANDARD N	IETRIC RAN	IGES ⁽⁴⁾	
Rar	ge Dial Graduations		
kg/cm² kilograms per sq. cm.	bar	Figure Interval	Minor Graduation
0/60 0/100 0/160 0/250 0/400 0/600 0/1000	0/60 0/100 0/160 0/250 0/400 0/600 0/1000 0/1600	5 10 20 50 50 50 100 200	1 1 2 5 5 10 10 20
Range kPa (kilopascal)	Dial Grad Figure Interval	luation Minor Graduation	Outer scale when dual range specified psi
0/6000 0/10,000 0/16,000 0/25,000 0/40,000 0/60,000 0/100,000	500 1000 2000 5000 5000 5000 10,000 20,000	100 100 200 500 500 1000 1000 2000	0/850 0/1400 0/2200 0/3500 0/5500 0/8500 0/14,000 0/22,000

HOW TO ORDER THESE HYDRAU	JLIC GAUGES:					
Select:	45	1009	S	02L	XS4TS	1000#
1. Dial size- 4½", 6"						
2. Case code: 1010						
3. Tube and socket material, (se-	e chart above)					
4. Connection size- $\frac{1}{4}$ (02), $\frac{1}{2}$ (0)4)					
5. Connection location—Lower (L	_), Back (B)					
6. Options-see page 249						
7. Standard pressure range-100	00 psi					